



ALASKA RAILROAD CORPORATION

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July 3, 2025

Addendum Number 1

Invitation to Bid 25-46-213487

25-46 ARRC ITB BR 6.0 Bridge Cap Fabrication

Closing date, offers will be received until 3:00 pm local time on July 16, 2025

This addendum is being issued to provide information as follows:

If fabricator is unable to source new, W14x211 cap material in the timeframe required to meet the 10/1/25 scheduled ship date, the fabricator may propose an alternate section to use in place of the W14x211 material. Criteria for replacement as follows:

- Steel must be new, A709 GR50W3 (or A588), and have all necessary documentation to satisfy the requirements of the Buy America criteria, per the contract
- Material to be a W shape in the W14-W18 size range
- Shape must have a total depth of no less than 16"
- Shape must have a flange width of no less than 15.5"
- Shape must have a web and flange thickness of no less than 5/8"
- Spacings, thicknesses, and general layout of the shims and stiffeners will remain the same, however, the individual member sizes will need adjusted to match the geometries in the plans. For example – the shim plate widths will have to adjust to the proposed flange width to provide 3" of overhang over the flange ends, the stiffener height and widths will have to adjust to fit within the flanges of the proposed section, etc.

Proposed alternate sections to be approved by the ARRC Bridge Engineer prior to issuance of a Purchase Order for this contract.

Sincerely,

C. Lee Thompson

Contract Administrator

Alaska Railroad Corporation